



of South Florida, Inc.

*High Performance | Tight Tolerances | Clean Cuts*

# Delta Drive Signal Filter Parameter Update



# Manual Parameter Change

Machines built after 5-4-2023 with a B2 Servo drive  
Should update the program in the servo drive.

The update is to prevent electrical noise from interrupting the accuracy of the machine. We notice that if you are running the spindle at low RPM's it could generate a frequency that could affect the servo drive. Since most machines are running at high RPS's this is never a issue.



# Manual Parameter Change

- To Change the pulse filter, follow the steps below.
- Do this on all of the servo drives.
- Press the buttons in this order. \_\_\_\_\_
- Press the emergency stop located on the machine.
- Mode 1 time. Should read P0-00.
- Shift 1 time. Should read P1-00.
- Set 1 time. Should read 0002.
- Shift 1 time to move the cursor to the left.
- Arrow up 1 time. Should read 0012.
- Set 1 time. Should read Save.
- Release the emergency stop located on the machine.

